

Easy-to-use controls for temperatures



Large tank lid to make charging easier

The both pump- pneumatic unit design ensure the homogeneous adhesive pressure without fluctuations

**meler** 

## B4 series

# GLUING SOLUTIONS

### 'Plug and work'

The B4 has been specifically to suit manual and "low cost" automatic applications. The unit will melt adhesive at a maximum rate of 6kg per hour.

### Two Pump Styles

The gear pump version has a maximum pumping rate of 6kg per hour and a pressure relief valve to ensure a smooth delivery of the adhesive. The relief valve is easily adjusted from the outside of the melter. The piston pump version has a maximum pumping rate of 65kg per hour. The pressure regulator and gauge are also accessible from the outside of the melter allowing for easy adjustment.

### Electronic Control unit

The electronic control of the B4 has been developed using the same proven design principles of all the new Meler products and it's simple and reliable operation provides temperature control from 40 °C to 200 °C with an accuracy of  $\pm 0.5$  °C.

### Hose Connections

The B4 has two hydraulic and electrical hose connections to the rear of the unit. The hydraulic connections are industry standard 9/16 JIC and the electrical connections are available in the compatible form of PT100 or Ni120.

### Tank

The melting tank of the B4 has a large surface area which gives an optimal melting rate. The tank has a large lid for loading adhesive and has a filter and drain valve for ease of maintenance.

### Pump Motor

The B4 gear unit has a stop/start switch for the motor and an external electrical input for automatically starting the pump motor by the main machine.

### Compatibility

Compatibility is one of the main characteristics of B4 melters. They have been designed to be compatible with either PT100 or Ni120 temperature sensors and can therefore replace most hot melt equipment in the market.



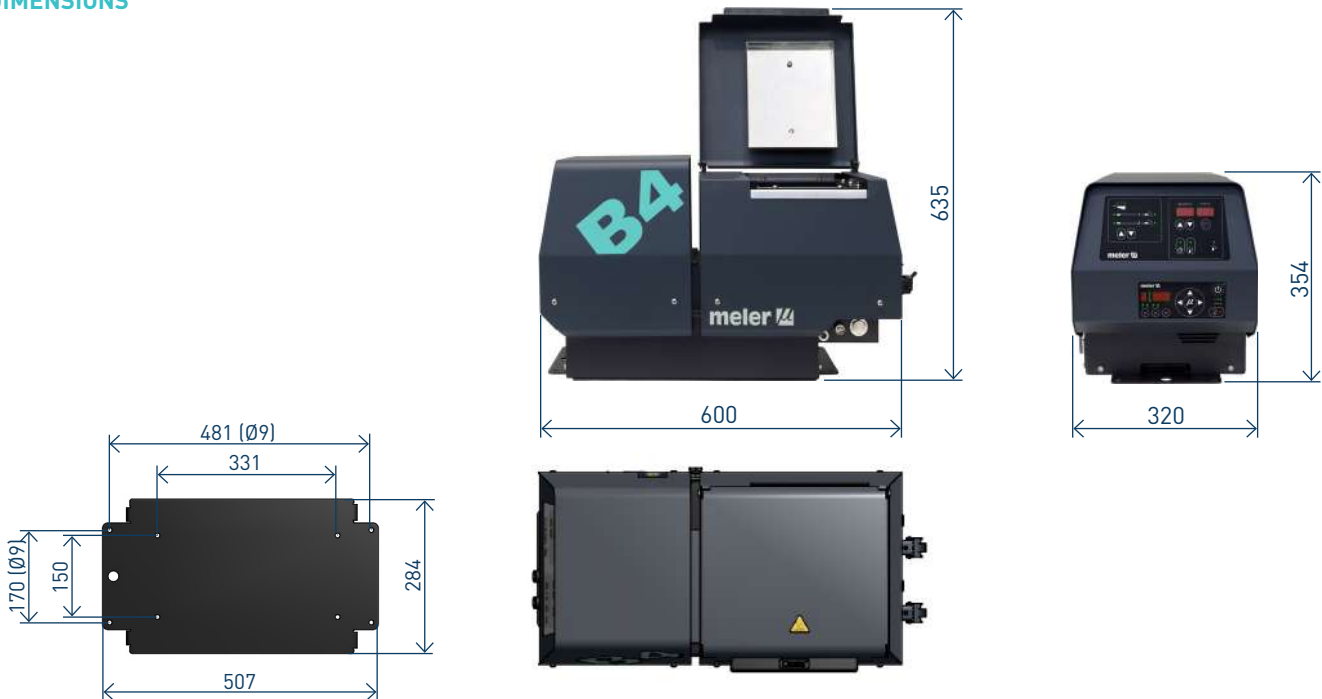
## TECHNICAL CHARACTERISTICS

	B4-P (piston)	B4-E (gear)
Tank capacity .....	4 liters .....	4 liters
Maximum pumping rate (Depending on adhesive type) .....	29.3 kg/h pump 7 cc .....	6 kg/h pump 2 cc/rev (50 rpm)
Maximum melting rate (Depending on adhesive type) .....	6 kg/h .....	6 kg/h
Number of outputs .....	2 .....	2
Temperature range .....	40 to 200 °C .....	40 to 200 °C
Temperature control .....	RTD ±0.5 °C (±1 °F) .....	RTD ±0.5 °C (±1 °F)
Maximum working pressure .....	81.6 bar (1183 psi) .....	40 bar
Maximum installation power (at 230 VAC) .....	3,680 W (16A) .....	3,680 W (16A)
Electrical requirements .....	LN ~ 230V 50/60 Hz + PE .....	LN ~ 230V 50Hz + PE
External functions .....	Temperature ok output .....	Temperature ok output
	External standby activation .....	External standby activation
		On/Off Motor pump
Dimensions (LxAxH) .....	600x320x354 mm .....	600x320x354 mm
Weight .....	36 kg .....	38 kg

## OPTIONS

Temperature range .....	40 to 230 °C .....	40 to 230 °C
Low level sensor .....	Capacitive (with warning light) .....	Capacitive (with warning light)
Granulate feeder .....	Yes .....	Yes
Automatic pressure control (VP200) .....	Yes .....	No
External connector pump activation .....	No .....	Yes

## DIMENSIONS



For more information speak with your Focke Meler representative:

**meler** 

**Focke Meler Gluing Solutions, S.A.**

Pol. Los Agustinos, c/G, nave D-43  
E-31160 Orkoien - Navarra - Spain  
Phone: +34 948 351 110  
Fax: +34 948 351 130  
info@meler.eu - [www.meler.eu](http://www.meler.eu)

A Focke Group Company

**CE**



Management System  
ISO 9001:2008  
www.tuv.com  
ID: 9105030748