





HOTMELT MELTERS
WITH GEAR PUMP
FOR PUR/POR
CROSSLINKING
ADHESIVES

MICRON PUR

Low energy consumption
Advanced technology
Cool Touch for your safety
Functional and cutting-edge design



MICRON PUR

HOTMELT MELTERS WITH GEAR PUMP

is synonymous with Efficiency

The Micron PUR gear pump series is a range of melters specially designed for melting and pumping PUR/POR crosslinking adhesives. They come in 5 l sizes for 2 kg blocks (MICRON PUR LC) and 35 l sizes for 20 kg blocks (MICRON PUR MC).

The melters are based on "Micron Technology" and share a common goal: reducing electrical energy consumption to a minimum.



MICRON PUR LC

MICRON PUR MC

ADVANTAGES

EQUIPMENT DESIGNED SPECIFICALLY FOR PUR ADHESIVES EASY OPERATION LEADS TO SAVINGS IN MAINTENANCE COSTS

LONG USEFUL LIFE HIGH-PERFORMANCE AND EXTREMELY RELIABLE

ENERGY-SAVING DESIGN

AVAILABLE FOR Pt100 AND Ni120 QUICK AND EASY TO CLEAN COOL TOUCH EXTERNAL CASING SUITABLE FOR DIFFERENT INDUSTRIES



ENERGY EFFICIENCY

This innovative product fully maximises the per-kilo energy consumption of melted adhesive, resulting in significant **cost and maintenance savings** for our customers.

MELTING EFFICIENCY

The temperature is distributed evenly over the entire contact surface of the tank, achieving thorough and **efficient melting** of the adhesive without creating hotspots at which the adhesive could break down.

The extremely **reliable** high-performance motor-reducerpump assembly ensures a **continuous flow of adhesive**.

CAREFUL TREATMENT OF THE ADHESIVE

The equipment's airtight tank lid and the air-drying system ensure the perfect conservation of the adhesive, maintaining its properties over time.

PUMPING EFFICIENCY

There is less loss of adhesive load in the pump, as the channels are larger and straight. From the filter channel the adhesive exits directly through and out the hoses. This:

- Facilitates equipment cleaning.
- Avoids dead zones where the adhesive can stop up and eventually crosslink.
- Makes it easier to work with high-viscosity adhesives.
- Reduces wear on the motor-pump assembly.

SIMPLE ELECTRONIC CONTROL

Its intuitive control panel makes controlling the equipment an easy and simple task, facilitating the day-to-day work of the operator.

The control panel includes functions such as standby (dropping temperatures to a programmed value, lower than the working temperature) or full equipment shutdown to facilitate the care of crosslinking adhesives. These functions may be activated manually using the keyboard, through programming using the control system's internal clock, or externally from the main machine. This protects the adhesive from the effects of premature curing due to exposure to high temperatures for long periods of time.

TIME SAVING

Quick access to the inside of the equipment by sliding open the door to the electronic control system and moving aside the electric panel to access the motor-pump assembly, and a panel with a side opening to reach the pump purge and filter.

The purger located in the filter head makes it easier to remove any adhesive that has stopped up inside the equipment when hot and when the system has not been pumping for a while; it also makes it easier to clean.

COOL TOUCH FOR YOUR SAFETY

The Micron Series is designed to ensure **maximum worker safety**. It keeps the casings cold and has a pressure-relief valve that limits the pressure generated in the circuit when the pump is running with the hydraulic circuit closed.







HOTMELT MELTERS WITH GEAR PUMP

technical features

MICRON PUR LC

PUR LC MICRON PUR MC





| Holding capacity | 5,15 litres | 37,4 litres |
|------------------|-------------|-------------|
| Melting rate | 2 kg/h (*) | 20 kg/h (*) |

Pumping rate single pump: 1, 2.5, 4, 8 cc/rev (*) dual pump: 2x0.93, 2x1.86, 2x3.71, 4.8 cc/rev (*)

 Number of outputs
 2, 4 ó 6 with one pump

 2 ó 4 with two pumps

 Temperature range
 40 to 200°C (104 to 392°F)

Temperature control $\begin{array}{c} {\rm RTD}\ \pm 0.5^{\circ}{\rm C}\ (\pm 1^{\circ}{\rm F}) \\ {\rm Pt-}100\ {\rm or}\ {\rm Ni-}120 \end{array}$

Maximum working pressure (6 bar)

90 bar (1305 psi)

with a single pump

1 x 6,8KW/3 x 4,0KW (2 outputs) with a single pump 1 x 9,2KW/3 x 4,0KW (4 outputs)

> with a single pump 1 x 11,6KW/ 3 x 4,0KW (6 outputs)

> with two single pumps
> 1 x 8,2KW/ 3 x 3,9KW
> [2 outputs]

with two single pumps 1 x 10,6KW/ 3 x 5,1KW (4 outputs) with a single pump 1 x 7,8KW/ 3 x 3,8KW (2 outputs)

with a single pump 1 x 11,2KW/ 3 x 5,0KW (4 outputs) with a single pump

(6 outputs)
with two single pumps
1 x 10,2KW/ 3 x 3,9KW
(2 outputs)

1 x 13,6KW/3 x 4,0KW

with two single pumps 1 x 12,6KW/ 3 x 5,1KW (4 outputs)

Temperature output ok - Low-level output (optional) - Input under maintenance

External functions

Inhibition of outputs - Motor start-up input - Speed control input

Pump control card error output

Electrical requirements $\frac{\text{LN} \sim 230\text{V} \ 50\text{Hz} + \text{PE}}{3\text{N} \sim 400\text{V}/230\text{V} \ 50\text{Hz} + \text{PE}}$

0 to 40°C

730 x 420 x 630 mm

740 x 520 x 870 mm

Room temperature

Dimensions (LxWxH)

Maximum installed power

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^{*}Dependent on the type of adhesive